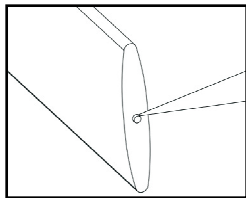


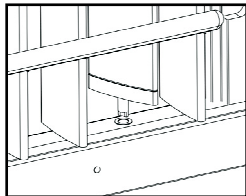
**Step 14**

Remove the remaining part of louver pin from the driver louver.



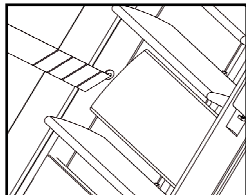
**Step 15**

Insert the driver louver into module (capped side first).



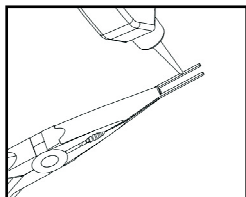
**Step 16**

Press the retractable louver pin with the utility knife and carefully slide the louver into the stile until the spring loaded pin is aligned with the louver hole.



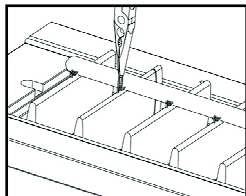
**Step 17**

Apply a small amount of the wood glue to the prongs of the staple.



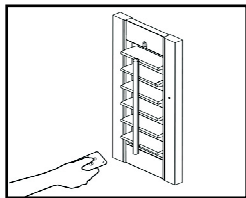
**Step 18**

Thread the louver staple through the tilt rod staple; insert the louver staple into louver holes and gently push it in.



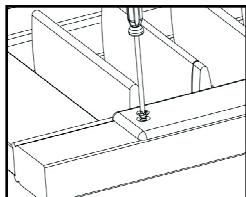
**Step 19**

Operate each pre-set angle with the remote to make sure the louvers are operating normally.



**Step 20**

Replace the screws of the motorized unit cover.

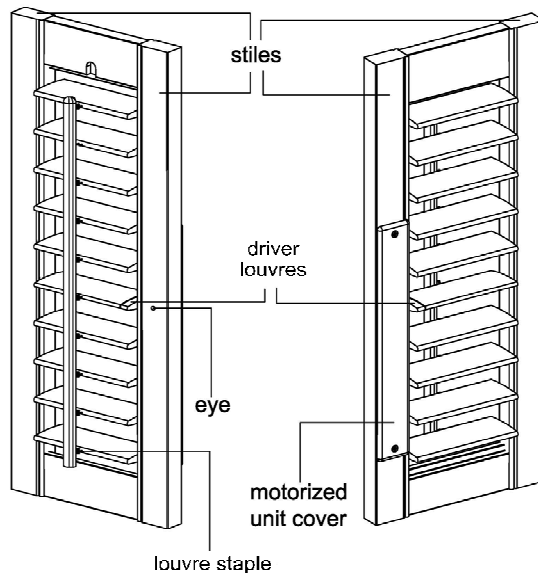


**Replacing the Motorized Unit**



**Front**

**Back**



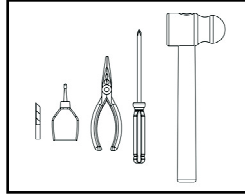
Note: Wearing Latex gloves is recommended when handling the new motorized unit. This will prevent possible static electricity that may affect the precision of the motor. Also, do not touch the receiver when handling the motorized unit. This will prevent any possible signal connection problems.

## Getting Started

Panels may have more than one driver louver and motorized unit. Choose the appropriate louver and unit when replacing.

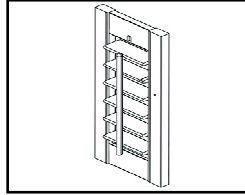
### Step 1

Tools needed: utility knife, wood glue, pliers, Phillips screwdriver, rubber hammer, and latex gloves.



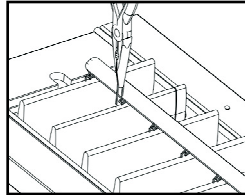
### Step 2

Open louvers to the 90 degree angle.



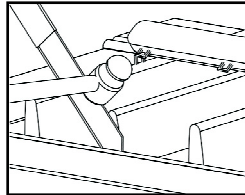
### Step 3

Using pliers, pull the louver staple out from capped driver louver.



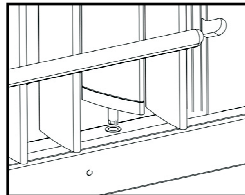
### Step 4

Using the rubber hammer and utility knife, cut the pin from louver.



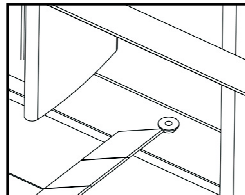
### Step 5

Pull the driver louver from the motorized unit, leaving the washer on the stile.



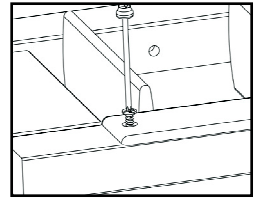
### Step 6

Using the utility knife, remove the remaining part of louver pin from stile.



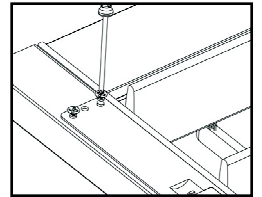
### Step 7

Remove all screws from the motorized unit cover.



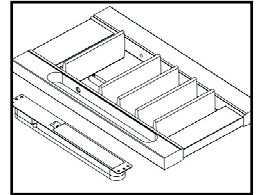
### Step 8

Remove all screws from motorized unit.



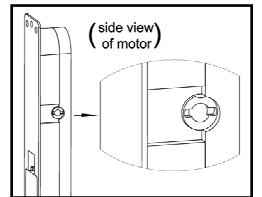
### Step 9

Remove the problem motorized unit.



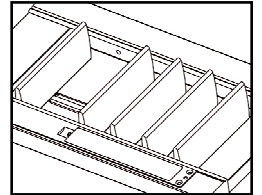
### Step 10

Before replacing the new motorized unit, use the remove to set the motor at the 90° position\*.



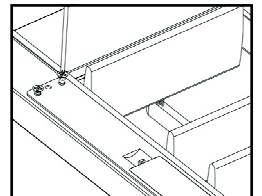
### Step 11

Replace with the new motorized unit and battery cartridge into the unit.



### Step 12

Replace all of the screws to the motorized unit.



### Step 13

Insert the louver replacement pin into the stile hole.

